



SECTION

- ② FOUNDATION WALL 204mm
- ② CUSTOM UNIVERSAL STEP – TYPE 50 (S.R.)
AS PER SAMPLE
- ② 304mm TO 2743mm BRACKET C/W BOLT, NUT, & WASHER
- ② SUPPORT BRACKET
- ② TOLERANCES
 - TREADS $\leq 0.4m \pm 5mm$
 - WIDTHS $\leq 2.4m \pm 5mm$
 $> 2.4m$ BUT $\leq 4.8m \pm 10mm$
 - LENGTHS $\leq 7.2m \pm 12mm$
 $> 7.2m \pm L/600$

westcon
precast inc.

**TYPICAL
UNIVERSAL STAIR
INSTALLATION**

CONCRETE	RELEASE 28 day 15 MPa 35 MPa	AIR 6-8%	SLUMP 75mm	TYPE 50	DWG. NO. W6-02
VOLUME	SELF WEIGHT				
- m ³	- kg	- lbs			
DATE: JULY 2015	CODE: -	BY: PJD	Rev.		